# Quantifying Uncertainty of Segmentation of Computed Tomography



# Abstract

Image processing and analysis have become crucial in various fields, including materials science, manufacturing, and non-destructive testing. Computed tomography (CT) scans provide valuable insights into the physical characteristics of objects and materials. Segmentation, the process of identifying different areas of an image and their boundaries, is an essential step in extracting meaningful information from CT scans. However, the reliability and effectiveness of CT scans heavily depend on accurate segmentation. This paper presents a research project conducted in partnership with Pacific Northwest National Laboratory (PNNL) and Embry-Riddle Aeronautical University. The project aims to quantify the uncertainty in edge detection methods applied to CT scans of machined objects, with the ultimate goal of improving the robustness and productivity of material studies in industrial applications.

# **Provided Data**

- The CT data for the test object was provided in the form of 176 tif files.
- Each tif file is a single 150 x 150 image.
- The tif files can be stacked to get 150 x 150 x 176 voxel matrix of data for the test object.
- Values for these voxels generally fall in the range of 9900 to 10600 with higher numbers indicating higher densities.



Figure 1. Image of 176 tif files of the test object provided by PNNL

# Methodology

## **Gradient-based Algorithms:**

- Largest pixel intensity gradient change and direction changes are identified, then classified as edges.
- Sobel, Prewitt, Scharr, Robert's Cross

## Thresholding:

• Pixels are classified as either edge pixels or non-edge pixels based on a certain threshold value.

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### **Gaussian-based Algorithms:**

- Classifies edges through nonmaximum suppression, double thresholding and tracks them using hysteresis.
- Canny

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- Areas with significant spread in values are harder to predict with this method

# Mean and Standard Deviation of **Boundary Pixels:**

- Select left-most edge detected pixel and determine its location.
- Iterate over edge-detected outputs and locate each pixel representing the left-most edge in every image.
- Calculate the mean and standard deviation of pixel location across the data.

*Figure 4. Example of possible* local voxels values

Non-

Obj



Figure 5. Image depicting "left-most" pixels used to determine mean and standard deviation.



Indicates tilt displaces boundaries by at most 8 voxels. Standard deviation gives error bar as a result of systematic error in CT scanning process.

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![](_page_0_Picture_47.jpeg)

ıy	Reference & Canny	Reference & Sobel
	0.87	0.89
itt	Reference & Robert's Cross	Reference & Scharr
	0.89	0.89

![](_page_0_Picture_51.jpeg)

Standard Deviation (Pixels)	Standard Deviation (mm)
1.94	0.79